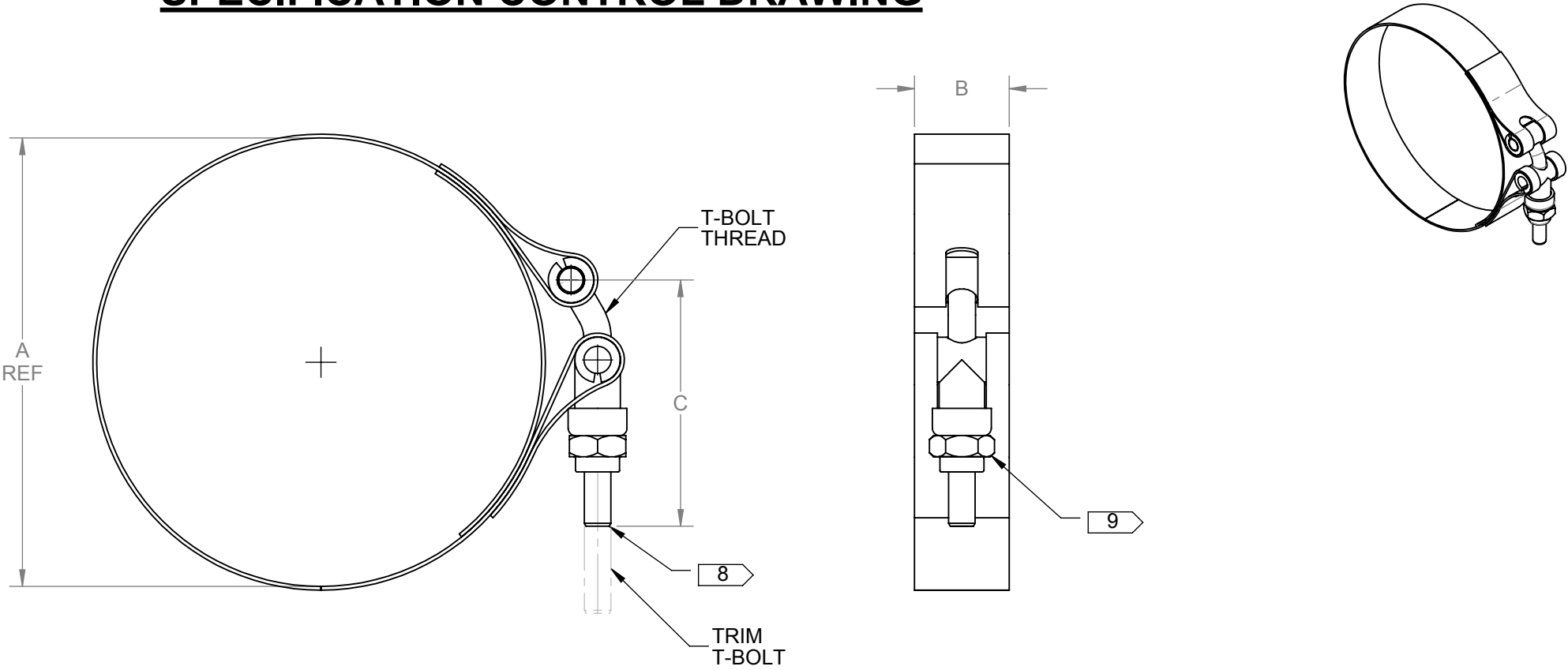


SPECIFICATION CONTROL DRAWING



D5641-X CLAMP

DART PN	POSSIBLE SUPPLIER	SUPPLIER P/N	THREAD	ID ϕ "A"	STRAP WIDTH "B"	T-BOLT LENGTH "C"	WEIGHT
D5641-1	KLX INC	MS21920-26	10-32	3.0	0.625	1.63	0.10 LB

- NOTES:
- 1) MATERIAL: MAKE FROM MS21920 CLAMP
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: NONE
 - 6) IDENTIFICATION: IDENTIFY AT NEXT ASSEMBLY
 - 7) WEIGHT: SEE TABLE
 - 8) AFTER TRIMING T-BOLT REMOVE SHARP END AND RE-START THREAD BY THREADING 2-3 THREADS WITH 10-32 DIE
 - 9) INSTALL NUT BY THREADING HAND TIGHT

PRELIMINARY ISSUE

DESIGN	RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF		
CHECKED	WK	DRAWING NO.	REV. A4
MFG. APPR.	DD	D5641	SHEET 1 OF 1
APPROVED		TITLE	SCALE
DE APPR.		CLAMP	NTS
DATE	18.04.12	<small>COPYRIGHT © 2018 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	